

**Flow applied, 0.5 - 1.5mm thick, water based, damp-tolerant, epoxy resin floor topping**

**Uses**

Nitoflor SL1000(DWE) is designed for use in wide range of industrial environments where a lasting solution to floor maintenance problems is required. It provides a dense, impervious, coloured and chemically resistant floor surface which is hygienic and easy to clean. Typical applications include:

- Clean rooms
- Plant rooms
- Light industrial plants

**Advantages**

- Damp tolerant - no application delays.
- Chemically resistant - good resistance to a wide range of chemicals
- Durable - good abrasion resistance
- Hygienic - provides a dense, impervious, seamless floor surface which is easily cleaned
- Attractive - available in a wide range of colours to enhance the working environment.

**Description**

Nitoflor SL1000 (DWE) is a water based epoxy flooring system which consists of graded aggregates bound in a pigmented epoxy resin binder. It is supplied as a four-component system, pre-weighed for on-site mixing.

When laid, it provides a smooth, light-reflective surface. It is available in a range of standard colours.

**Specification**

Flow-applied water miscible damp tolerant, epoxy resin floor topping

The designated floor areas shall be surfaced with Nitoflor SL1000(DWE) a 0.5 - 1.5mm mm thick flow applied, water miscible damp tolerant, epoxy resin floor topping. The topping shall achieve a compressive strength of 25 N/mm<sup>2</sup> and a flexural strength of 11 N/mm<sup>2</sup> at 7 days when tested to BS6319. At 35°C, it shall be capable of accepting foot traffic at 24 hours and vehicular traffic at 48 hours.

**Properties**

The values given below are average figures achieved in laboratory tests. Actual values obtained on site may show minor variations from those quoted.

Mixed Density	:	1.50 gm/cc
Flow	:	0 min : 23cm 15 min : 30 cm
Pot Life	:	@ 23°C @ 35°C : 1 hour 30 mins
Complete cure	:	7 days
5 days		
Shore D Hardness & 7 days	:	78
Compressive strength @25°C		
7 days (BS 6319 pt 2)	:	25 N/Sq mm
Flexural strength @ 25°C		
7 days (BS 6319 pt 3)	:	11 N/Sq mm
Tensile strength @ 25°C		
7 days (BS 6319 pt 7)	:	5 N/Sq mm
Adhesion strength @ 7 days	:	
(ASTM D412)	:	1.5 N/Sq mm
Application thickness	:	0.5 - 1.5 mm

**Chemical resistance**

Nitoflor SL1000(DWE) is resistant to spillages of the following, when tested in accordance with ASTM D1308 Cl. 3.1.2.

Acids (m/v)	
HCL 18%	: Resistant
H <sub>2</sub> SO <sub>4</sub> 25%	: Discolours
Citric acid 25%	: Resistant
Acetic acid 10%	: Resistant

Alkalis (m/v)	
NaOH 50%	: Resistant
KOH 50%	: Resistantm
Petrol	: Resistant
Skydrol	: Resistant
Diesel	: Resistant
Brake fluid	: Resistant
Engine oil	: Resistant
Ethylene glycol	: Resistant
Propylene glycol	: Resistant
Kerosene	: Resistant

Aqueous solutions	
Water(tap/distilled/potable)	: Resistant
Sodium Chloride (sat)	: Resistant
Urea solution (Sat)	: Resistant

# Nitoflor SL1000 (DWE)

## Chemical properties

Nitoflor SL1000 (DWE) has good resistance at ambient temperatures to a wide range of industrial chemicals. Specific data is available on request.

Note that it is especially important that spillage is cleaned up quickly since much higher concentrations of chemicals may occur on evaporation.

For details of other chemicals, please contact your local Fosroc office.

## Design criteria

Nitoflor SL1000 (DWE) is designed for application at a nominal thickness of between 0.5 - 1.5mm.

## Instructions for use

Nitoflor SL1000(DWE) should be applied by specialist contractors who must follow the procedures laid down in the Product Method Statement. Fosroc works with a network of such applicators who have been trained in the correct installation procedures. The following steps are involved in the application which would normally take place over a 2 to 3 day period.

## Surface Preparation

It is essential that Nitoflor SL1000(DWE) is applied to sound, clean and damp surfaces in order that maximum bond strength is achieved between the substrate and the flooring system. All dust and debris should be removed prior to application of the product or its primer.

## New concrete floors

New concrete, or cementitious substrates, should be at least 14 days old. Relative humidity should not exceed 85%. Laitance deposits on new concrete are best removed by light grit blasting, mechanical scabbling or grinding.

## Old concrete floors

Existing concrete floors which require refurbishment must be prepared to ensure a strong adhesive bond between the flooring system and the existing floor. Mechanical cleaning methods are strongly recommended particularly where heavy contamination by oil and grease has occurred or existing coatings are present. To ensure adhesion, all contamination should be removed. Proprietary chemical degreaser may be used on small areas of light contamination only.

## Steel surfaces

Steel surfaces should be degreased and grit blasted to SA2½ immediately prior to application. The prepared surface should then be treated with one coat of Nitoprime XG.

## Priming

All surfaces treated with Nitoflor SL1000(DWE) should be primed with Nitoprime XG designed for maximum absorption and adhesion to concrete substrates.

Add the entire contents of the hardener tin to the base tin and mix the two primer components thoroughly for at least 2 minutes - under no circumstances should part mixing be considered.

Once mixed, the primer should be applied immediately to the prepared substrate using stiff brushes and/or rollers. The primer should be well 'scrubbed' into the substrate to ensure full coverage, but care should be taken to avoid over application or 'ponding'.

Allow the primer to dry (see table below) before proceeding to the next stage, do not proceed whilst the primer is 'tacky' as this will lead to unsightly marks in the finished surface.

Porous substrates may require a second primer coat - when the first coat is directly absorbed into the substrate - but minimum overcoating times must still be observed (see table below).

The overcoating times will vary slightly according to the porosity of the substrate. However, they should be in accordance with the following ambient application temperatures.

20°C	:	6-24 hours
30°C	:	3-16 hours
40°C	:	2-10 hours

## Mixing

Nitoflor SL 1000(DWE) flooring is supplied in four pre-weighed packs (base, hardener, aggregate and colour pack) which are ready for immediate on-site use. Part mixing of these components is not acceptable and will affect both performance and appearance of the finished floor.

Mixing should be carried out using either a forced action mixer; or a heavy duty, slow-speed drill fitted with mixing paddle. All such equipment should be of a type and capacity approved by Fosroc. The components should be mixed in a suitably sized mixing vessel.

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The colour pack should be added to the base container and mixed for 15-30 seconds, until homogeneous. Then add the hardener and mix for further 30 seconds, until an even colour and texture is obtained.

Thereafter, the contents of the graded aggregate pack should be slowly added and mixing carried out for a further 3 minutes until a completely homogenous material is obtained.

## Application

The applicator should ensure that there are sufficient supplies of plant, labour and materials to make the mixing and subsequent application process a continuous one for any given, independent floor area.

Once mixed, the material must be used within its specified pot life - see “**Properties**” section.

The material should be poured onto the prepared and primed substrate as soon as mixing is complete. It should be spread to the required thickness using a serrated trowel; with care taken not to overwork the resin, spreading evenly and slowly.

Immediately after laying, the material should be rolled, using a spiked nylon roller, to remove slight trowel marks, and to assist air release. The rolling should be carried out using a ‘back and forth’ technique along the same path. An overlap of 50% with adjacent paths is recommended.

Further light rolling may be required to remove surface imperfections, or for subsequent release of trapped air, but should be prior to the setting of the product.

## Floor Joints

All existing expansion or movement joints should be followed through the new floor surface.

Joint sealant & joint geometry should be compatible with the floor type used, intended exposure conditions and likely movement characteristics of the substrate - consult the local Fosroc office for more details.

## Cleaning

Nitoprime XG and Nitoflor SL1000(DWE) should be removed from tools and equipment with Nitoflor Sol immediately after use. Hardened material can only be removed mechanically.

## Maintenance

The service life of a floor can be considerably extended by good housekeeping. Regular cleaning may be carried out using a rotary scrubbing machine with a water miscible cleaning agent at temperatures up to 50°C.

## Technical support

Fosroc offers a comprehensive range of high performance, high quality, flooring, jointing and repair products for both new and existing floor surfaces. In addition, the company offers a comprehensive technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance, an AutoCAD facility and dedicated specification assistance in locations all over the world.

## Limitations

- In areas where significant thermal shock is likely to occur, for e.g. cold rooms etc., please consult the local Fosroc office.
- Nitoflor SL1000(DWE) should not be applied to asphalt, weak or friable concrete, unmodified sand/cement screeds, PVC tiles or sheet or substrates known to move substantially e.g. steel walkways.
- Nitoflor SL1000(DWE) should not be installed at temperatures below 10°C or above 45°C. If in doubt, or for application outside these temperature limits, please consult your nearest Fosroc office.
- In common with all epoxy materials some light shade changes may be experienced over the long term when placed in adverse exposure conditions. Any such change in shade is not regarded as being detrimental to performance.

## Estimating

### Supply

Nitoflor SL1000(DWE):	10 litre pack (incl. colour pack)
Nitoprime XG	: 1 litre pack
Nitoflor Sol	: 5 & 20 litre pack

### Coverage

Nitoflor SL1000(DWE)	: 10 m <sup>2</sup> /pack @ 1 mm thickness
Nitoprime XG	: 5.2 - 6.2m <sup>2</sup> /litre

**Note :** The coverage figures given are theoretical - due to wastage factors and the variety and nature of possible substrates, practical coverage figures will be reduced. Typically, an additional 10% should be allowed for surface irregularities and wastage although this will vary with site conditions.

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## Storage

### Shelf life

Nitoflor SL1000(DWE) has a shelf life of 12 months if kept in warehouse conditions at 30°C in the original, unopened pack.

### Storage conditions

Store in dry conditions between 5°C and 30°C, away from sources of heat and naked flames, in the original, unopened packs. If stored at high temperatures the shelf life will be reduced.

## Precautions

### Health and safety

Nitoflor SL1000(DWE), Nitoprime XG and Nitoflor Sol should not come in contact with the skin and eyes, or be swallowed.

Ensure adequate ventilation and avoid inhalation of vapours. Some people are sensitive to resins, hardeners and solvents. Wear suitable protective clothing, gloves and eye protection.

In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent. In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting.

## Fire

Nitoflor Sol is flammable. Keep away from sources of ignition. No smoking. In the event of fire extinguish with CO<sub>2</sub> or foam. Do not use a water jet.

Nitoflor SL1000(DWE) is non-flammable.

## Flash points

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Nitoflor Sol	:	33°C
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## Disposal

Spillages of component products should be absorbed on to earth, sand or other inert material and transferred to a suitable vessel. Disposal of such spillages or empty packaging should be in accordance with local waste disposal regulations.

For further information, refer to the Product Material Safety Data Sheet.

## Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.



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